

Technical Data Sheet

Type: ESTANE® ECO 12T95 is a high performance bio-based thermoplastic polyurethane. With Ca 32% bio-based content. Excellent mechanical properties and abrasion resistance.

Main application: Injection Moulding

Physical Properties	Value (Metric)	Unit	Test Method
Hardness	A/1: 95	Shore A/D	ISO 868
Specific Gravity	1.17	g/cm ³	ISO 2781
Tensile Strength	36	MPa	ISO 527-2/5A/200
Ultimate Elongation	415	%	ISO 527-2/5A/200
Tensile Stress at:			
- 50 % Elongation	10	MPa	ISO 527-2/5A/200
- 100 % Elongation	12	MPa	ISO 527-2/5A/200
- 300 % Elongation	28	MPa	ISO 527-2/5A/200
Tear Strength nicked	142	kN/m	ISO 34-1B
Abrasion Resistance	28	mm ³	ISO 4649-A
Compression Set			
22h@100°C	43	%	ASTM D395B
22h@70°C	39		
70h@70°C	43		
Vicat Softening Point	96	°C	ISO 306 (A50)

See reverse side for processing information

* Based on extruded strips

Listed values are "typical (average) values" and should /cannot be applied for specification purposes

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Material Preparation

Prior to processing, **ESTANE[®] ECO 12T95** be dried at **100°C** for 3-4 hours.
It is recommended to dry the material in a dehumidifying type dryer.
Target dew point should be **-40°C**.

Recommended Starting INJECTION MOULDING Temperature Profile:

	°C
Feed zone	40
Zone 1	210
Zone 2	215
Zone 3	220
Zone 4	220
Nozzle	225

For further information refer to Lubrizol Advanced Materials processing guides.

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