

**Hycar® 27032**

APEO-Free, Acrylic Adhesive Emulsion

Hycar® 27032 is a high solids acrylic adhesive emulsion. This product is carboxylated and formaldehyde free. The viscosity of the Hycar® 27032 adhesive emulsion can be increased by raising the pH or using external thickeners.

**FEATURES AND BENEFITS**

- Adhesion
- Flexible
- High Tack
- Plasticizer Resistance

**CHARACTERISTICS**

Characteristic Name	Value
% Weight Solids	64
Appearance	LIQUID
Brookfield Viscosity (cps)	150
Charge	ANIONIC
Density (lb/gal @ 25 °C)	8.25
Freeze/Thaw Stability	KEEP FROM FREEZING
pH Value	4.5
Tg (°C)	-35

**REGULATORY**

- APEO-Free<sup>1</sup>
- Formaldehyde-Free<sup>1</sup>

<sup>1</sup>Not intentionally added to the composition of this product

**APPLICATIONS**

- Packaging Adhesives

## AVAILABLE REGIONS

- Asia Pacific
- EMEA
- Latin America
- North America

## REGULATORY STATUS

Please see the product's current material safety data sheet, SDS, for regulatory information. You can request an SDS at [www.lubrizol.com/coatings](http://www.lubrizol.com/coatings).

Should you have questions on additional topics, please feel free to contact your Lubrizol representative or one of our regional Customer Assistance groups listed here:

America: AmerLZAMCustomerAssistance@Lubrizol.com | Europe: EMEAICustomerAssistance@Lubrizol.com |

Asia: APCustomerAssistance@Lubrizol.com | Brazil: BrazilQualityLZAM@Lubrizol.com

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