

Carbosperse[™] K-765 Sodium Polymethacrylate

Carbosperse K-765 polymethacrylate is a sodium salt of a low molecular weight water soluble methacrylic acid polymer supplied as a water white to amber, slightly hazy, 30% total solids solution in water.

Carbosperse K-765 polymethacrylate is a high performance polyelectrolyte with multi-functional properties including sequestration, dispersion, scale inhibition, crystal growth distortion, binding, and plasticizing.

The typical properties for Carbosperse K-765 polymethacrylate are as follows:

Form	Water solution
Appearance	Water white to amber, slightly hazy
Total solids (%)	30 (29 to 31)*
Active solids (%)	24.3
Molecular weight** (GPC M _W)	30,000
рН	7.0 (6.5 to 7.5)*
Viscosity (cP at 25°C)	225 (125 to 325)*
Specific gravity	1.25
CAS number	156559-16-9

^{*} Specification.

Carbosperse K-765 polymethacrylate meets the requirements of FDA Regulation (21CFR) 173.310 pertaining to boiler water treatment additives. In addition, the U.S. Department of Agriculture (USDA) has found Carbosperse K-765 polymethacrylate to be chemically acceptable as an ingredient in boiler water treatment formulations for use in federally inspected meat and poultry processing establishments.

(Over)

CBSK765-TDS (Jun-07)

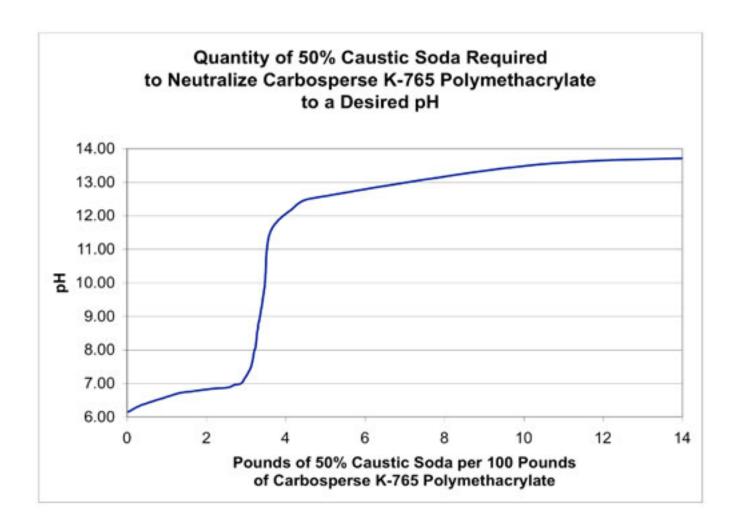
™ Trademark of The Lubrizol Corporation

The information contained herein is believed to be reliable, but no representations, guarantees or warranties of any kind are made as to its accuracy, suitability for particular applications or the results to be obtained. The information is based on laboratory work with small-scale equipment and does not necessarily indicate end product performance. Because of the variations in methods, conditions and equipment used commercially in processing these materials, no warranties or guarantees are made as to the suitability of the products for the applications disclosed. Full-scale testing and end product performance are the responsibility of the user. Lubrizol Advanced Materials, inc. shall not be liable for and the customer assumes all risk and liability of any use or handling of any material beyond Lubrizol Advanced Materials, inc.'s direct control. The SELLER MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. Nothing contained herein is to be considered as permission, recommendation, nor as an inducement to practice any natural entered investions without permission of the nateral owner.

Lubrizol Advanced Materials, Inc. 9911 Brecksville Road Cleveland, OH 44141-3247 216-447-5000 Phone 800-380-5397 USA Toll-Free 216-447-5238 Fax www.carbosperse.com

^{**} Expressed as polyacrylic acid as determined by an agueous GPC method.

The quantity of 50% caustic soda needed to neutralize Carbosperse K-765 polymethacrylate to a desired pH is shown graphically below.



For more information, contact Lubrizol or go to the web site noted on the preceding page.