

# Influence of Alcohol Content in **Dissolution Media on the Drug Release from Extended Release Tablets Formulated with Carbopol® Polymers**

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#### OBJECTIVE

Evaluate the effect of alcohol content in dissolution media on drug release from extended release tablets formulated with Carbopol<sup>®</sup> polymers and investigate the risk of alcohol induced dose dumping.

### METHODOLOGY

#### **Materials**

Guaifenesin (Delta Synthetic, Taiwan), Caffeine anhydrous granular 0.07/0.5 (BASF Corp., Florham Park, NJ), Metformin hydrochloride (Astroquim SA de CV, Ecatapec, Mexico), Carbopol<sup>®</sup> 971P NF polymer (Lubrizol Advanced Materials, Inc., Cleveland OH), Carbopol<sup>®</sup> 71G NF polymer (Lubrizol Advanced Materials, Inc., Cleveland OH), Emcocel<sup>®</sup> 50M microcrystalline cellulose (JRS Pharma LP, Patterson, NY), Microcrystalline cellulose PH-102 (Astroquim SA de CV, Ecatepec, Mexico), Lactose monohydrate (Kerry Bio-Science, Norwich, NY), Colloidal silicon dioxide (Astroquim SA de CV, Ecatepec, Mexico), Magnesium stearate (Ferro Corporation, Walton Hills, OH; Compañias el Fuerte SA de CV, Miguel Hidalgo, Mexico

#### **Methods**

Extended release tablets of various model drugs – guaifenesin (600 mg), caffeine (200 mg) and metformin hydrochloride (750 mg) – were formulated using Carbopol<sup>®</sup> 971P NF and/or 71G NF polymers as matrix forming excipients (10-20% w/w) – Table 1.

The drugs and excipients were granulated with deionized water. The dried granules were blended with the extragranular excipients and then compressed, using various standard-concave or capsule-shape punches to accommodate different tablet weights.

Tablets were evaluated for weight variation, mechanical strength, and friability (USP). Drug release was tested in USP apparatus I (100 rpm) or II (50 rpm) in 900 ml of 0.1N HCl solution containing ethanol (0, 20, or 40% v/v).

# **Extended Release Tablets**

| Ingredient (%w/w)                                      | Caffeine | Metformin | Guaifenesin A | Guaifenesin B |
|--|----------|-----------|---------------|---------------|
| Guaifenesin  | -        | -         | 75.0          | 75.0          |
| Caffeine   | 75.0     | -         | -             | -             |
| Metformin hydrochloride                                | -        | 75.0      | -             | -             |
| Carbopol <sup>®</sup> 971P NF<br>polymer               | 10.0     | 9.0       | 10.0          | 20.0          |
| Carbopol <sup>®</sup> 71G NF<br>polymer*               | -        | 7.0       | -             | -             |
| Emcocel <sup>®</sup> 50M<br>microcrystalline cellulose | 4.5      | -         | 5.0           | 4.5           |
| Microcrystalline cellulose<br>PH-102*                  | -        | 8.0       | -             | -             |
| Lactose monohydrate                                    | 10.0     | -         | 9.5           | -             |
| Colloidal silicon dioxide*                             | -        | 0.5       | -             | -             |
| Magnesium stearate*                                    | 0.5      | 0.5       | 0.5           | 0.5           |
| Total  | 100      | 100       | 100           | 100           |
| Tablet weight (mg)                                     | 266.7    | 1000      | 800           | 800           |
| Dose (mg)  | 200      | 750       | 600           | 600           |

\*Added extragranularly

#### RESULTS

All formulations were characterized by acceptable tablet properties – Table 2.

#### Table 2. Physical Properties of Guaifenesin, Caffeine, and Metformin Tablets

| Formulation   | Weight (mg)<br>(average ±SD) | Thickness (mm)<br>(average ±SD) | Hardness (kP)<br>(average ±SD) | Friability (%) |
|---------------|------------------------------|---------------------------------|--------------------------------|----------------|
| Caffeine      | 266.0±1.5                    | 5.20±0.03                       | 11.45±1.08                     | 0.206          |
| Metformin     | 1004.0±20.5                  | 5.87±0.01                       | 18.20±4.05                     | 0.130          |
| Guaifenesin A | 800.6±5.5                    | 7.38±0.03                       | 16.45±0.80                     | 0.093          |
| Guaifenesin B | 798.5±10.4                   | 7.44±0.02                       | 12.25±1.09                     | 0.245          |

No risk of alcohol induced dose dumping was observed for the drugs/formulations tested, thus indicating the robustness of these extended release systems formulated with Carbopol<sup>®</sup> polymers.

Slower drug release was observed for caffeine and metformin hydrochloride tablets exposed to 20 or 40% v/v ethanol solution compared with exposure to 0.1N HCl – Fig.1 and 2. This can be explained by a change in drug solubility in the various media. The solubility of caffeine (1:60 water and 1:130 ethanol)<sup>1</sup> or metformin hydrochloride (1:2 water and 1:100 ethanol)<sup>1</sup> is lower in ethanol than in water.

In the case of guaifenesin, slightly slower drug release in the presence of alcohol was observed for tablets containing 10% w/w Carbopol<sup>®</sup> polymer – Fig 3. No alcohol effect was observed for the guaifenesin tablets formulated with 20% Carbopol® polymer.

Table 1. Composition (%w/w) of Guaifenesin 600 mg, Caffeine 200 mg, and Metformin 750 mg





100 S 90 80 70 E 40 20% 971P NF - 0.1N HCl w/ 20% ethanol 0 2 4 6 8 10 12 14 16 18 20 22 24 time (h)

## CONCLUSIONS

In vitro dissolution testing of extended release tablets of guaifenesin, caffeine and metformin hydrochloride formulated with Carbopol<sup>®</sup> polymers (10 – 20% w/w) did not indicate any alcoholinduced dose-dumping effect. Similar or slower drug release was observed when tablets were exposed to 0.1N HCl or 0.1N HCl with up to 40% v/v alcohol content.

**References:** 

1. Moffat, A., Osselton, N., and Widdop, B. (2004). Clarke's Analysis of Drugs and Poisons 3rd Ed., The Pharmaceutical Press, London.

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Figure 1. Influence of ethanol on the dissolution of caffeine (200 mg) tablets with 10% w/w Carbopol<sup>®</sup> 971P NF polymer in 0.1N HCI

Figure 2. Influence of ethanol on the dissolution of metformin hydrochloride (750 mg) tablets with 9% w/w Carbopol<sup>®</sup> 971P NF polymer and 7% w/w Carbopol<sup>®</sup> 71G NF polymer in 0.1N HCl.

Figure 3. Influence of ethanol on the dissolution of guaifenesin (600 mg) tablets with 10% or 20% w/w Carbopol<sup>®</sup> 971P NF polymer in 0.1N HCl.