

Technical Data Sheet

Type: ESTANE® ECO 16T75 NAT 01 is a 77 shore A polyether Thermoplastic Polyurethane (TPU) with 38% bio-based content

Features: Good molding performance soft TPU with UV stabilized

Uses: Injection molding

Physical Properties	Value (Metric)	Unit	Test Method
Hardness (5 sec)	77	Shore A	ASTM D-2240
Specific Gravity	1.10		ASTM D-792
Tensile Strength	20	MPa	ASTM D-412
Ultimate Elongation	850	%	"
Tensile Stress at:			
- 100 % Elongation	3.5	MPa	ASTM D-412
- 300 % Elongation	5.4	MPa	"
Tear Strength			
- Graves	60	Kgf/cm	ASTM D-624 (die C)
Bio-base content	38	%	ASTM D6866-12

Remark:

- Prior to testing samples were conditioned at 23°C for 48 hours.
- Based on injected plaque (2mm).
- Listed values are "typical (average) values" and should/cannot be applied for specification purposes.

Supply Form and Standard Packaging

- ESTANE® ECO 16T75 NAT 01 is supplied in pellet form and packaged in 25kgs.

Material Preparation

- Prior to processing, ESTANE® ECO 16T75 NAT 01 must be dried at **158~176°F (70~80°C)** for 2-4 hours.
- It is recommended to dry the material in a desiccant type dryer. Target dew point should be **-40°C**.
- Depending on the applied processing technique, the maximum moisture level should be 0.05%.

Material Preparation

- ESTANE® ECO 16T75 NAT 01 can be processed on any conventional injection molding machine.

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Recommended Starting INJECTION MOLDING Temperature Profile:

	°C
Zone 1	190
Zone 2	195
Zone 3	200
Nozzle	195

Fill rate : Slow**For further information refer to Lubrizol Advanced Materials processing guides.**

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