

## Technical Data Sheet

**Pearlstick™ 45-90/06** is an elastic, linear, aromatic polyurethane, supplied in form of white spherical granules with a small amount of anti-adherent in the formulation. It has a low crystallization rate and a low thermoplasticity level.

## SPECIFICATION

**Viscosity @ 20°C (Brookfield RVF sp 3, 20 rpm.)\***      **450–750 mPa.s**      **MQSA 40A**

\*Solution 15% MEK (MQSA N° 55 A)

Property	Typical Values*	Test Method
Density @ 20°C	1.19 g/cm <sup>3</sup>	ISO 2781
Hydroxyl number	Approx. 0.1%.	MQSA 47A
Hydrolysis resistance	Good	MQSA 34B
Minimum Activation Temperature	Approx. 40°C	EN-12961

\*These are typical values & should not be used for establishing specifications.

## SOLUBILITY

**Pearlstick™ 45-90/06** is soluble in Acetone, Methyl Ethyl Ketone (MEK), Cyclohexanone, Dimethyl Formamide, and Tetrahydrofuran (THF).

The solvents and diluents should be water-free (max. 0.1%), so as to avoid subsequent side reactions during crosslinking with isocyanate. It should be dissolved in closed tanks, and the use of a variable speed agitator is advisable. The final viscosity figures can vary, depending on the stirring process and on the solvent/diluents ratios.

## APPLICATIONS

**Pearlstick™ 45-90/06** is used for the production of adhesives for different kinds of materials such as leather, textiles, rubber and a variety of plastics (plasticized PVC, PU elastomers, etc.).

**Pearlstick™ 45-90/06** enables the production of adhesives with a very long open-time, which can be used as one- or two-component adhesives. The addition of a polyfunctional isocyanate to improves the heat-resistance and the strength of the joints.

The addition of **Pearlstick™ 45-90/06** to other different types of Pearlstick™ increases their open-times.

## HEALTH AND SAFETY

A safety data sheet on **Pearlstick™ 45-90/06** is available, with all safety information. When solutions are prepared, the usual safety practices in the handling of chemicals should be observed, i.e.: good ventilation in the working area, good skin protection and protective goggles.

**PACKAGING** PE bags of 25 Kg. net. Bags are shipped on pallets of 750 Kg.

The information contained herein is believed to be reliable, but no representations, guarantees or warranties of any kind are made as to its accuracy, suitability for particular applications or the results to be obtained. The information often is based on laboratory work with small-scale equipment and does not necessarily indicate end product performance or reproducibility. Formulations presented may not have been tested for stability and should be used only as a suggested starting point. Because of the variations in methods, conditions and equipment used commercially in processing these materials, no warranties or guarantees are made as to the suitability of the products for the applications disclosed. Full-scale testing and end product performance are the responsibility of the user. Lubrizol Advanced Materials, Inc. shall not be liable for and the customer assumes all risk and liability for any use or handling of any material beyond Lubrizol Advanced Materials, Inc.'s direct control. The SELLER MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. Nothing contained herein is to be considered as permission, recommendation nor as an inducement to practice any patented invention without permission of the patent owner.

© 2018 The Lubrizol Corporation.

All rights reserved. All marks are the property of The Lubrizol Corporation.



<http://go.lubrizol.com/EP>

**STORAGE**

**Pearlstick™ 45-90/06** must be stored in a cool (15–25°C) and environment prior to being processed. Standard practice of consuming resin on first-in first-out basis should be employed.

**For further information refer to Lubrizol Advanced Materials processing guides.**

The information contained herein is believed to be reliable, but no representations, guarantees or warranties of any kind are made as to its accuracy, suitability for particular applications or the results to be obtained. The information often is based on laboratory work with small-scale equipment and does not necessarily indicate end product performance or reproducibility. Formulations presented may not have been tested for stability and should be used only as a suggested starting point. Because of the variations in methods, conditions and equipment used commercially in processing these materials, no warranties or guarantees are made as to the suitability of the products for the applications disclosed. Full-scale testing and end product performance are the responsibility of the user. Lubrizol Advanced Materials, Inc. shall not be liable for and the customer assumes all risk and liability for any use or handling of any material beyond Lubrizol Advanced Materials, Inc.'s direct control. The SELLER MAKES NO WARRANTIES, EXPRESS OR IMPLIED, INCLUDING, BUT NOT LIMITED TO, THE IMPLIED WARRANTIES OF MERCHANTABILITY AND FITNESS FOR A PARTICULAR PURPOSE. Nothing contained herein is to be considered as permission, recommendation nor as an inducement to practice any patented invention without permission of the patent owner.

© 2018 The Lubrizol Corporation.

All rights reserved. All marks are the property of The Lubrizol Corporation.



<http://go.lubrizol.com/EP>