Technical Data Sheet

Pearlstick™ 45-80/16 is an elastic, linear, aromatic polyurethane, supplied in form of white spherical granules with a small amount of anti-adherent in the formulation. It has a very low crystallization rate and very low thermoplasticity level.

Pearlstick™ 45-80/16 is adequate for bonding processes that do not require heat activation (cold bonding).

SPECIFICATION

<table>
<thead>
<tr>
<th>Property</th>
<th>Typical Values*</th>
<th>Test Method</th>
</tr>
</thead>
<tbody>
<tr>
<td>Viscosity @ 20°C (Brookfield RVF sp 4, 20 rpm.)*</td>
<td>1400–1800 mPa.s</td>
<td>MQSA 40A</td>
</tr>
</tbody>
</table>

*These are typical values & should not be used for establishing specifications.

SOLUBILITY

Pearlstick™ 45-80/16 is soluble in Acetone, Methyl Ethyl Ketone (MEK), Cyclohexanone, Dimethyl Formamide, and Tetrahydrofuran (THF).

The solvents and diluents should be water-free (max. 0.1%), so as to avoid subsequent side reactions during crosslinking with isocyanate. It should be dissolved in closed tanks, and the use of a variable speed agitator is advisable. The final viscosity figures can vary, depending on the stirring process and on the solvent/diluents ratios.

APPLICATIONS

Pearlstick™ 45-80/16 is used for the production of adhesives for different kinds of materials such as leather, textiles, rubber and a variety of plastics (plasticized PVC, PU elastomers, etc.).

Pearlstick™ 45-80/16 allows the production of adhesives with a very long open-time, which can be used without requiring heat activation.

The addition of Pearlstick™ 45-80/16 to other different types of Pearlstick™ increases their open-times.

The addition of a polyfunctional isocyanate to improves the heat-resistance and the strength of the joints.

HEALTH AND SAFETY

A safety data sheet on Pearlstick™ 45-80/16 is available, with all safety information. When solutions are prepared, the usual safety practices in the handling of chemicals should be observed, i.e.: good ventilation in the working area, good skin protection and protective goggles.
PACKAGING  PE bags of 25 Kg. net. Bags are shipped on pallets of 750 Kg.

STORAGE
Pearlstick™ 45-80/16 must be stored in a cool (15–25°C) and environment prior to being processed. Standard practice of consuming resin on first-in first-out basis should be employed.

For further information refer to Lubrizol Advanced Materials processing guides.