

## **Technical Data Sheet**

**Type:** Pearlcoat<sup>®</sup> 162K is an aromatic polyether-based thermoplastic polyurethane.

Main Application: Meltcoating

**Special Features:** Combining hardness with excellent low temperature flexibility and very good hydrolysis resistance.

SAP-code:VMG030N

Physical Properties	Value (Metric)	Unit	Test Method
Hardness	A/1 : 82	Shore A/D	ISO 868
Specific Gravity	1.11	g/cm <sup>3</sup>	ISO 2781
Tensile Strength	30	MPa	ISO 527-2/5A/500
Ultimate Elongation	550	%	ISO 527-2/5A/500
Tensile Stress at			
50 % Elongation	4	MPa	ISO 527-2/5A/500
100 % Elongation	5	MPa	ISO 527-2/5A/500
300 % Elongation	10	MPa	ISO 527-2/5A/500
Tear Strength Unnicked	68	kN/m	ISO 34-1B
Abrasion Resistance	25	mm <sup>3</sup>	ISO 4649-A

Listed values are "typical (average) values" and should/can not be applied for specification purposes

## See reverse side for processing information

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## **Material Preparation**

Prior to processing, Pearlcoat<sup>®</sup> 162K must be dried at 90°C during 3 hours. It is recommended to dry the material in a dehumidifying-type dryer. Target dew point to be below -30°C, preferably -40°C.

## **Recommended Temperature Profile:**

	°C	
Roll 1	160	
Roll 2	170	
Rubber Roll 3	not heated	

For further information refer to Lubrizol Advanced Materials processing guides.

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