

**Technical Data Sheet**

**Type:** Pearlbond™ 5713 TPU is a Polyester-Type Thermoplastic Polyurethane (TPU).

**Uses:** Hot melt adhesive, solution cast films for lamination on fabrics.

**SPECIFICATION**

**Melt Flow Index** (190° C / 8.7 Kg)      **10 - 30** g/10 min      ISO 1133

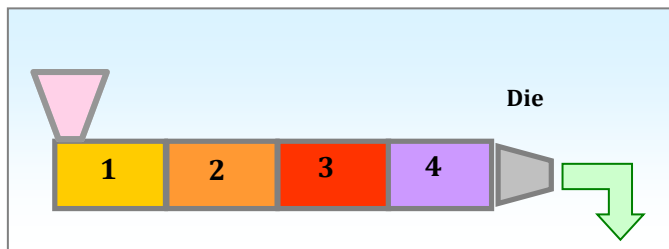
**CHARACTERISTICS**

Physical Properties	Value (Metric)	Unit	Test Method
Shore Hardness	90/45	A/D	ISO 868
Specific Gravity	1.22	g/cm <sup>3</sup>	ISO 2781 (ASTM D-792)
Softening range	85-90	° C	MQSA 70A
Melting range	115-120	° C	MQSA 70A
Activation temperature	82	° C	LA-17
Tensile strength	38 (5511)	MPa (psi)	ISO 527
Ultimate elongation	550	%	ISO 527
100% Elongation	5 (725)	MPa (psi)	ISO 527
300% Elongation	9 (1305)	MPa (psi)	ISO 527

*\*These are typical values & should not be used for establishing specifications.*

**EXTRUSION PROFILE**

The suggested processing-temperature profiles for extrusion are depicted in the figure below:



<b>Zone 1</b>	170° C (338° F)	180° C (356° F)
<b>Zone 2</b>	180° C (356° F)	190° C (374° F)
<b>Zone 3</b>	185° C (365° F)	195° C (383° F)
<b>Zone 4</b>	190° C (374° F)	200° C (392° F)
<b>Die</b>	180° C (356° F)	190° C (374° F)

**L/D ratio.** - 25:1-10:1, **Cooling.** - air, **Screw.**- 2:1-3:1, **Speed.**-30 rpm **-Thickness die.**- 0,2 mm

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**PACKAGING**

**Pearlstick™ 5713** TPU is supplied in pellet form and packaged in 1000 lb boxes.

**HEALTH AND SAFETY**

A safety data sheet on **Pearlbond™ 5713** is available, with all safety information. The usual safety practices in the handling of chemicals should be observed, i.e.: good ventilation in the working area, gloves and protective goggles.

**For further information refer to Lubrizol Advanced Materials processing guides.**

**STORAGE**

**Pearlbond™ 5713** must be stored in a cool (15–25°C) and environment prior to being processed. Standard practice of consuming resin on first-in first-out basis should be employed.

Our **TECHNICAL SERVICE** will answer any inquiries about our product and its applications.

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