

Technical Data Sheet

Type: Estane® 58219 is a 92A aromatic Polyether-Based Thermoplastic Polyurethane (TPU).

Features: Excellent physical properties, hydrolysis resistance, low temperature performance and clarity. Wide processing window for extrusion.

Uses: Blown and flat die/cast film extrusion, Injection and blow molding.

Physical Properties	Value (Metric)	Unit	Test Method
Hardness (5 sec)	92 +/- 3	Shore A	ASTM D-2240
Specific Gravity	1.14		ASTM D-792
Tensile Strength	9000 (62.1)	psi (MPa)	ASTM D-412
Ultimate Elongation	470	%	"
Tensile Stress at:			
- 100% Elongation	1300 (9.0)	psi (MPa)	ASTM D-412
- 300% Elongation	3300 (22.9)	psi (MPa)	"
Tear Strength:			
- Graves	600 (10.7)	lb/in (kg/mm)	ASTM D-624 (die C)
- Trouser	170 (3.0)	lb/in (kg/mm)	ASTM D-470
Taber Loss (1000 rev)	0.00141 (40)	oz (mg)	ASTM D-3389 (H18, 1000g)
T _m (by DSC)	284 (140)	°F (°C)	Lubrizol Advanced Materials
T _g (by DSC)	-49 (-45)	°F (°C)	Lubrizol Advanced Materials

- Prior to testing samples were conditioned at 23°C for 48 hours.
- Based on extruded sheet (30 mils).
- Listed values are "typical (average) values" and should/cannot be applied for specification purposes.

Supply Form and Standard Packaging

- Estane® 58219 TPU is supplied in pellet form and packaged in 50 lb bags or 1000 lb boxes.

Material Preparation

- Prior to processing, Estane® 58219 TPU must be dried at 220°F (104°C) for 2-4 hours.
- It is recommended to dry the material in a desiccant type dryer. Target dew point should be -40°C.
- Depending on the applied processing technique, the maximum moisture level should be 0.02%.

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Processing Conditions

- Estane® 58219 TPU can be processed on any conventional extruder.

Recommended Starting Extrusion Temperature Profile:

	°F/°C
Zone 1	350/177
Zone 2	360/182
Zone 3	370/188
Zone 4	380/193
Adapter	390/199
Die Zone 1	390/199
Die Zone 2	390/199

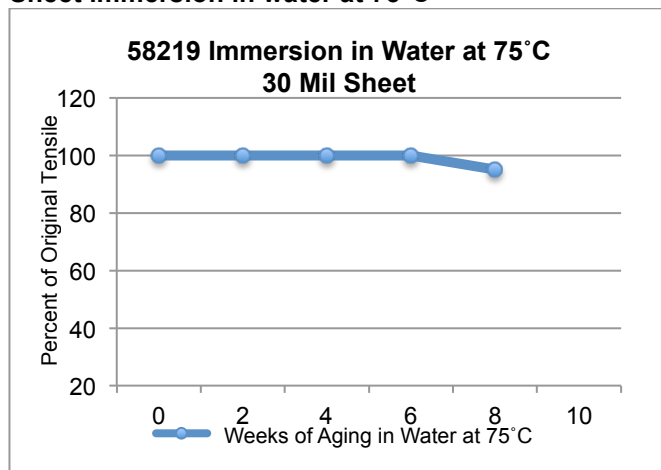
Melt Temp. Mid-Range: 385°F/196°C
Screen Pack Recommendation: 20/40/80/20

Application Information: High Performance Film & Sheet

Properties	Value (Metric)	Unit	Test Method
Tensile Set (200%)	16	%	ASTM D-412
Kofler Melt Point	338 (170)	°F (°C)	Lubrizol Advanced Materials
Haze (pressed between)	2.3	%	ASTM D-1003
Volume swell in Water	0.5	%	ASTM D-471
USP Class VI Status	Not Tested		
FDA 177.1680 (dry bulk)	Complies*		
FDA 177.2600 (wet/fatty)	Complies		
NSF 61 Status	Listed		

* Only for repeat use articles.

Sheet immersion in water at 75°C



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