

Lubrizol

DIGITAL PRINT



AESTHETICS,
DURABILITY,
QUALITY



INK RECEPTIVE TECHNOLOGIES GUIDE

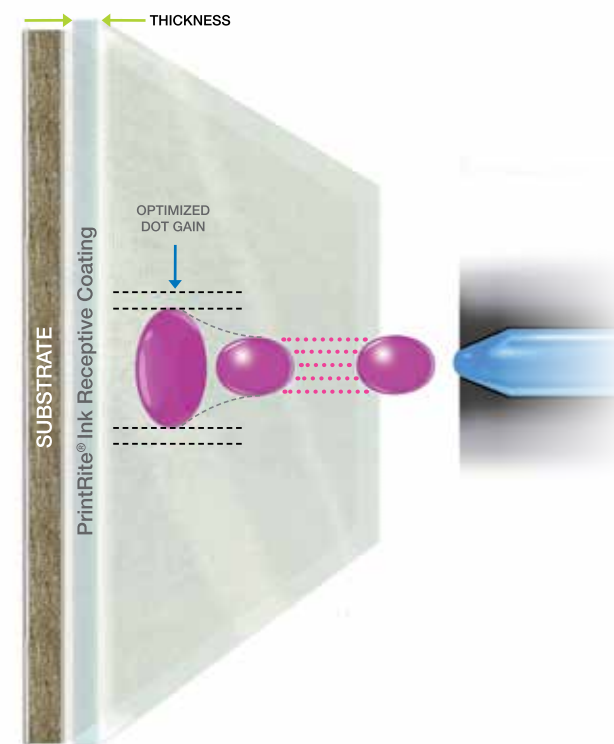


A TOTAL SOLUTIONS APPROACH

As a leader in digital print solutions for textile, film and paper applications, Lubrizol's strength is collaborating with supply chain partners to understand unique challenges and to formulate differentiated performance. Only through a total solutions approach, including in-depth market knowledge, expertise in coating and ink layer interaction and a dedication to continued innovation and global capabilities can we deliver premium ink receptive coating technology that meets dynamic market needs. For the right balance of aesthetics, durability and quality, count on Lubrizol to help solve the challenges that work best for your projects.

PRINTRITE™ DP FOR DIGITAL PRINT

PrintRite™ DP ink receptive coating technologies offer solutions that improve the efficiency of your operations and help your customers' products stand out.



FEATURE	BENEFIT	END RESULT
Print definition Color gamut	Higher quality image	Potential for increased sales
Less ink use Faster ink dry time	Lower cost	Potential for increased profit
Substrate adhesion Scratch resistance Water resistance UV & Heat resistance	Increased durability	Potential for enhanced product status
Water-borne technology	Environmentally-conscious	Potential for enhanced company reputation

OPTIMAL ABSORPTION. MAXIMUM PERFORMANCE.

The key function of an ink receptive coating is to control the ink droplet spread, or dot gain, by rapidly absorbing the ink carrier fluid, thereby leaving the colorant at or near the substrate surface. This gives the best image definition and color strength, while improving the ink dry time and durability of the printed image.

With an effective ink receptive coating, your images have maximum impact and leave an impression of quality and substance.

CONSIDERATIONS WHEN SELECTING AN INK RECEPTIVE COATING

Will the printed material be used outdoors?	For outdoor graphics, coatings can provide UV- and water-resistance properties to withstand exposure to the elements.
How will the end product be used?	Many products that undergo harsh shipping and storage conditions can benefit from a coating with enhanced durability. For example, a coating with superior rub and scratch resistance can deliver significant protection and aesthetics to the end product.
Cost?	Finding the right balance between value and performance is important. Optimizing desired end-use properties with total processing costs can help avoid excessive spending when identifying the right coating.
What type of ink is being used?	UV, latex, solvent-based or water-based inks can all benefit from the right coating. The unique processing and performance characteristics of each ink type should be considered.
What printer/print speeds?	Printing speed is an important consideration. Specific ink receptive coatings work better with faster line speeds.
Who will develop the formulation?	With a staff of coatings experts, it may be possible to formulate in-house. Otherwise, outsourcing development could be a more viable option.

PRINTRITE™ DP READY-TO-USE PRODUCTS

PrintRite™ DP ready-to-use formulations are designed to be coater-ready and work hand-in-hand with specific inks and substrates to deliver desired end-use properties.

PRODUCT NAME	DESCRIPTION/ SUGGESTED USES	TYPE	SUBSTRATE			SUGGESTED SUBSTRATES	SUGGESTED INK SYSTEM	FINISH	SUGGESTED APPLICATION METHOD	TYPICAL VISCOSITY (CPS)	TG (°C)	SOLIDS (%)	HAND	FLAME RETARDANT	FORMALDEHYDE-FREE ¹	NMP-FREE ¹	APE-FREE ¹
			TEXTILE	FILM	PAPER												
PrintRite™ DP 220	Gloss coat for natural and synthetic textile substrates	Ready-To-Use	●			Art Canvas; Woven Polyester	Inkjet Solvent, Eco-Solvent and UV Inks	Gloss Finish	Knife	6,500	-23	45	Medium		●	●	●
PrintRite™ DP 225	Robust at high print speeds	Ready-To-Use	●			Art Canvas; Natural & Synthetic Fibers	Inkjet Solvent, Eco-Solvent and UV Inks	Semi-Gloss	Knife	6,500	-12	54	Soft		●	●	●
PrintRite™ DP 234	Matte coating for solvent ink types on film	Ready-to-Use		●		Graphic Films	Inkjet Solvent, Eco-Solvent and UV Inks	Matte	Reverse Gravure	550-600		38	Firm		●	●	●
PrintRite™ DP 265³ PrintRite™ DP 265E²	Gloss coat for synthetic films, especially polyolefin	Ready-To-Use		●		Graphic Films	Inkjet Solvent, Eco-Solvent and UV Inks	Gloss Finish	Various	65-70	N/A	42	Firm		●	●	●
PrintRite™ DP 287	Matte finish, outstanding print properties, excellent adhesion and scratch resistance on polyolefin and other film substrates without the need for a primer	Ready-To-Use		●		Graphic Films	Solvent and UV inks	Matte	Various	65 - 100	N/A	40	Firm		●	●	●
PrintRite™ DP 316² PrintRite™ DP 316A³	Pre-treatment concentrate for pigment inks on cotton and cotton-polyester blends	Concentrate	●			Wide Format Textiles	Inkjet Water-Based Inks- Pigment	Invisible Finish	Padding	10	N/A	20	Soft		●	●	●
PrintRite™ DP 317² PrintRite™ DP 317A³	Pre-treatment concentrate for direct disperse printing on polyester	Concentrate	●			Wide Format Textiles	Inkjet Water-Based Inks- Disperse Dye	Invisible Finish	Padding	10	N/A	40	Soft		●	●	●
PrintRite™ DP 318	Pre-treatment concentrate for pigment inks on cotton and cotton-polyester blends	Concentrate	●			Wide Format Textiles	Inkjet Water-Based Inks- Pigment	Invisible Finish	Padding	10	N/A	20	Soft		●	●	●
PrintRite™ DP 328	A tough absorbent matte coating suitable for ink jet printing with excellent image quality, color fidelity and water resistance	Ready-To-Use	●	●	●	Woven Polyester	Inkjet Water-Based Inks	Matte	Various	750	N/A	25	Medium		●	●	●
PrintRite™ DP 338E²	A tough absorbent matte coating suitable for ink jet printing with excellent image quality, color fidelity and water resistance	Ready-To-Use	●	●	●	Polypropylene	Inkjet Water-Based Inks - Pigment and Dye	Matte	Various	750	N/A	36	Medium		●	●	●
PrintRite™ DP 339	A tough absorbent matte coating suitable for ink jet printing with excellent image quality, color fidelity and water resistance	Ready-To-Use	●	●	●	Polypropylene	Inkjet Water-Based Inks-Pigment	Matte	Various	600	N/A	36	Medium		●	●	●
PrintRite™ DP 351	Excellent color yield; suitable for lamination	Ready-To-Use	●		●	Woven Polyester	Inkjet Water-Based Inks	Gloss	Reverse Gravure, Rod, Roll Coater	650	N/A	20	Soft		●	●	●

The products in this guide represent a sample of our overall portfolio. Please contact your Lubrizol representative to discuss custom formulations if your needs are outside what these products provide. REACH compliance is supply-specific. To obtain information on the REACH compliance status of this product, please visit Lubrizol.com/REACH, or e-mail us at REACH_MSIDS_INQUIRIES@Lubrizol.com.

¹Ingredients not intentionally added to this product, but may be present in trace residual amounts of <200ppm from the production process.

²European Product Ordering Code.

³North American Product Ordering Code.



PRINTRITE™ DP RESINS

PrintRite™ DP resins are designed to provide flexibility for those who prefer to formulate their own coatings.

PRODUCT NAME	DESCRIPTION/ SUGGESTED USES	TYPE	SUBSTRATE			SUGGESTED SUBSTRATES	SUGGESTED INK SYSTEM	FINISH	SUGGESTED APPLICATION METHOD	TYPICAL VISCOSITY CPS	TG (°C)	SOLIDS (%)	HAND	FLAME RETARDANT	FORMALDEHYDE-FREE ¹	NMP-FREE ¹	APE-FREE ¹
			TEXTILE	FILM	PAPER												
PrintRite™ DP 238	Waterborne acrylic polymer dispersion giving excellent print properties for solvent, eco-solvent, latex and UV inkjet printing systems. Suitable for use with high ink loadings.	Resin for Further Formulation	●	●	●	Mainly used for Paper and Film	Eco-Solvent Inks	Gloss	Various from Impregnation to Knife Coating	20-300	-12	48-52	Soft		●	●	●
PrintRite™ DP 261	High clarity for transparent applications; excellent adhesion and scratch resistance on polyolefin, metallics, and other film substrates without a primer; can be formulated into a primer	Resin for Further Formulation		●		Graphics Films	Inkjet Solvent and Eco-Solvent and UV Inks	Semi-Gloss	Rod, Bar, Gravure	65-70	0	44	Medium		●	●	●
PrintRite™ DP 279³ PrintRite™ DP 279E²	Enhanced flame retardance, excellent ink dry times, hard coating	Resin for Further Formulation	●	●	●	Graphics Films	Inkjet Solvent, Eco-Solvent and UV Inks	Gloss	Paste, Roller, Bar, Impregnation	150	Heat Sealable, 19	56.5	Medium to Firm	●	●	●	
PrintRite™ DP 281	Enhanced flame retardance, excellent ink dry times, hard coating; can be repulped	Resin for Further Formulation			●	Graphics Films	Inkjet Solvent, Eco-Solvent and UV Inks	Gloss	Paste, Roller, Bar, Impregnation	60	N/A	57	Soft		●	●	●
PrintRite™ DP 282	Excellent print properties, high level of gloss, excellent UV and heat stability	Resin for Further Formulation		●	●	Graphics Films	Inkjet Solvent, Eco-Solvent, Latex and UV Inks	Gloss	Knife, Roller, Bar, Gravure, Impregnation	200	23	47.5-50.5	Firm		●	●	●
PrintRite™ DP 360	Used in pre-treatments for pigment inks on cotton, cotton-polyester blends and paper	Resin for Further Formulation	●		●	Inkjet Water-Based Inks-Pigment	Invisible finish		Paste, Roller, Impregnation	20-65	N/A	30-36	Soft		●	●	●
PrintRite™ DP 375	Non-ionic for flexibility in formulation; high moisture vapor transmission rate (HMVT), good water resistance	Resin for Further Formulation	●	●	●	Woven Polyester	Inkjet Water-Based Inks	Gloss	Various	500	N/A	32	Soft		●	●	●
PrintRite™ DP 377	Waterborne polymer dispersion for use in digital print formulations used with aqueous pigment inkjet printing systems	Resin for Further Formulation	●	●	●	Woven Polyester	Inkjet Water Based Inks	Gloss	Paste, Roller, Impregnation	1000	N/A	42	Soft		●	●	●
PrintRite™ DP 378	Non-ionic for flexibility in formulation; high moisture vapor transmission rate (HMVT), good water resistance	Resin for Further Formulation	●	●	●	Woven Polyester	Inkjet Water Based Inks	Gloss	Various	750	N/A	35	Soft		●	●	●
PrintRite™ DP 460	Good image quality, water resistance and lightfastness; designed for use with laser toner	Resin for Further Formulation		●	●	Polyester Film, Paper	Dry Toner for Laser Printing	Gloss	Various	60	-11	50	Soft			●	●
PrintRite™ DP 675	Waterborne cationic polymer dispersion for use in pre-treatments for aqueous pigment inkjet printing systems	Resin for Further Formulation	●	●	●	Inkjet Water-Based Inks-Pigment	Gloss		Paste, Roller, Impregnation	60-250	N/A	40-44	Medium		●	●	●
PrintRite™ DP 676	Waterborne cationic polymer dispersion for use in pre-treatments for aqueous pigment inkjet printing systems	Resin for Further Formulation	●	●	●	Inkjet Water-Based Inks-Pigment	Gloss		Paste, Roller, Impregnation	20	N/A	30-36	Medium		●	●	●

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