



# Lubrizol environmental goals and LCA approach

*March 2024*

# Environmental Footprint Goals



## ENVIRONMENTAL FOOTPRINT GOALS

Our environmental footprint goals are embedded throughout the organization.



### Emissions

Reduce Scope 1\* and Scope 2\* greenhouse gas emissions by **20% by 2030** (compared to a 2018 baseline).



### Waste

Decrease our waste by **10% by 2030** (compared to a 2018 baseline). This includes reducing the amount of waste generated, reducing scrap and increasing recyclability.



### Water

Conduct water risk assessments at all Lubrizol manufacturing sites biennially to determine opportunities for additional improvements. We will also sponsor annual waterbody restoration or clean-up activities in the communities we call home.

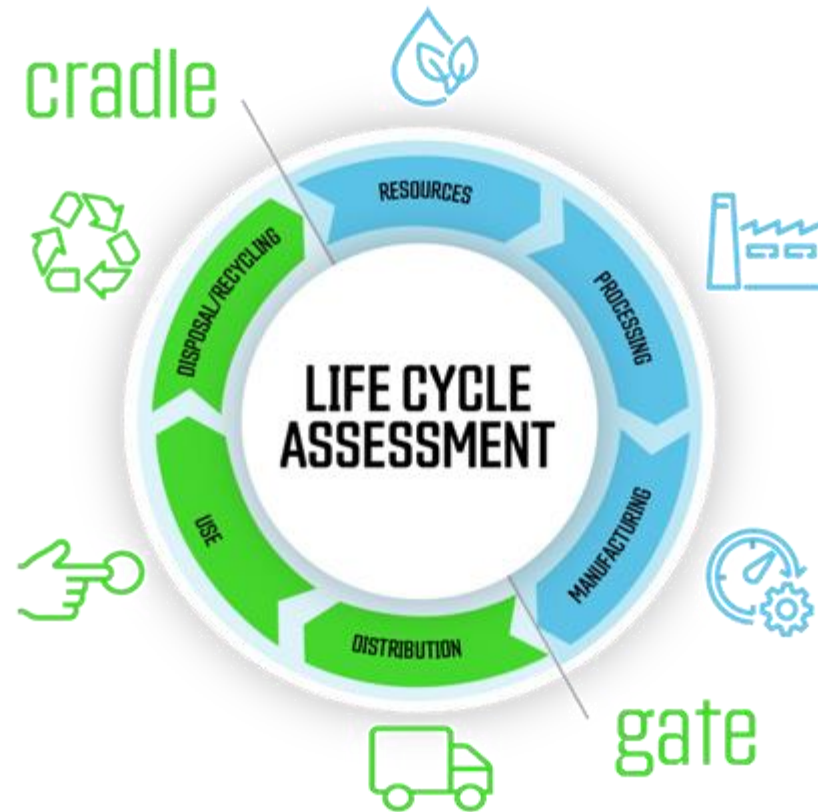
# Managing our Environmental Impact with a Life Cycle Assessment (LCA) Approach



## MINIMIZING OUR FOOTPRINT



Impact of our operations

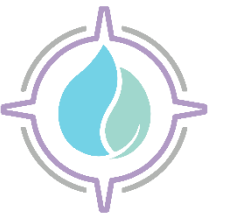


## MAXIMIZING OUR HANDPRINT



Positive impact of our products in use

# Lubrizol's Corporate Footprint



~5MMT CO<sub>2</sub> eq/yr

Direct emissions  
from our  
operations

7%

SCOPE 1

Indirect emissions  
from the purchase  
of electricity and  
steam

8%

SCOPE 2

Raw materials  
(72%) + transport  
+ commuting etc.

85%

SCOPE 3

# Our Strategy for Scope 1 and 2



**ENERGY EFFICIENCY/RECOVERY**

**NEW TECHNOLOGIES**

**RENEWABLE ENERGY**



Identify & actualize savings by focusing on low- or no-cost energy efficiency opportunities



Reduce energy consumption and/or recover the energy by reclaiming the wasted energy throughout the facility



Replacing old technologies and inefficient processes with new innovative technology



Increase renewable energy – renewable electricity purchase

# Examples Of Scope 1 & 2 Actions at Lubrizol Life Science (LLS) Beauty



## BRAZIL



Plants powered by  
**100%**  
renewable energy

## US



Avon Lake plant  
converts water  
treatment waste to  
natural gas

## SPAIN



Plant sources  
all energy from  
low-carbon sources

# Lowering Process Impact By Applying Green Chemistry Principles



The **12 principles** of green chemistry is a **framework** for designing and improving **materials, products and processes** to **reduce impact** that chemicals and their synthesis have on the **environment and health**.



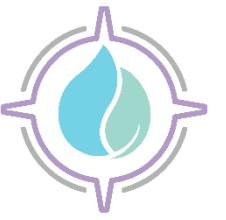
Argireline<sup>®</sup>  
Amplified  
peptide



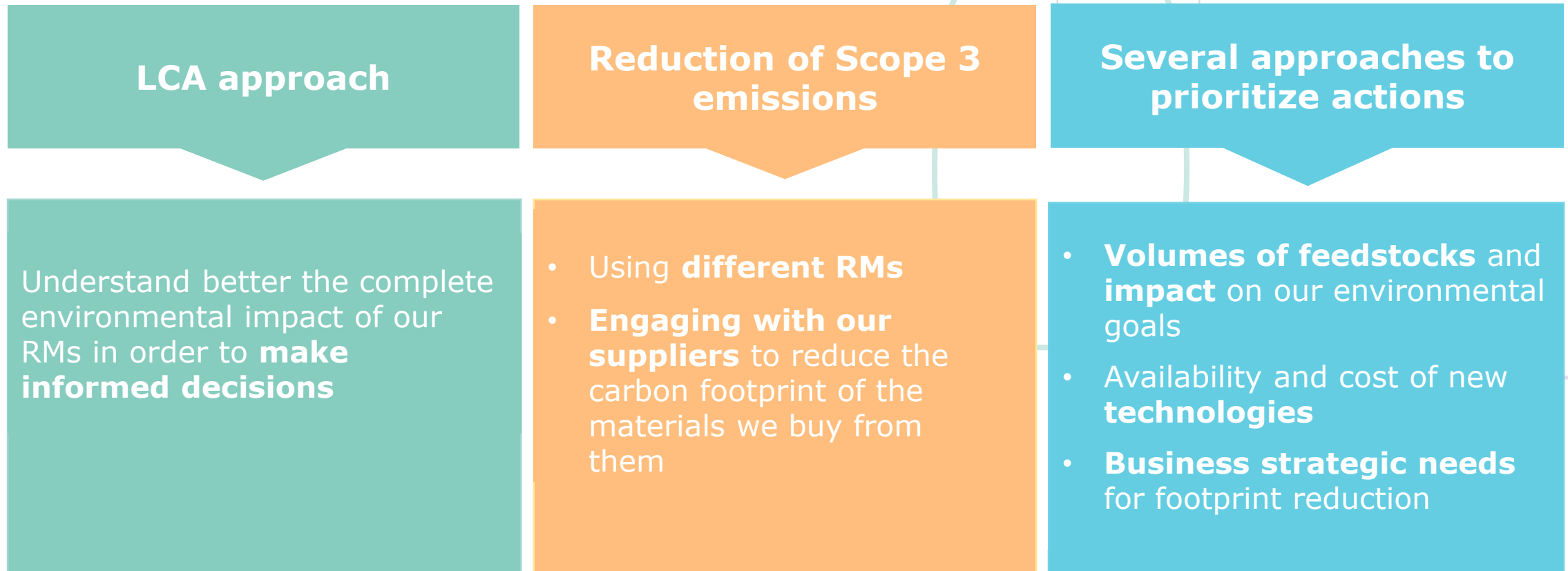
## OUR PHILOSOPHY:

Applying sustainable practices in our processes to have cleaner, safer and lower impact ingredients

Carbopol<sup>®</sup>  
polymers



# Our Strategy for Scope 3 Raw Materials (RMs)





# What is the impact for our **Beauty** partners?



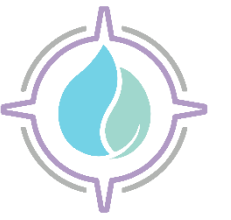
**Mapped a large majority of our Raw Materials** in our **LCA software** and run **LCAs** on our **key product lines** including:

- Carbopol® polymers
- Merquat™ conditioning polymers
- Glucamate™ thickeners

**Support our Beauty partners** on their sustainability journey by encouraging collaborations around:

- The **development of robust data** on existing and new products
- Projects helping our partners to **reach their Scope 3 reduction targets**
- Projects addressing the **environmental impact assessment of their formulations**

# Low Impact Technologies from LLS Beauty



**CARBOPOL**<sup>®</sup>  
Fusion S-20  
polymer



**AlgaPūr**<sup>™</sup>

high stability high oleic  
algae oil

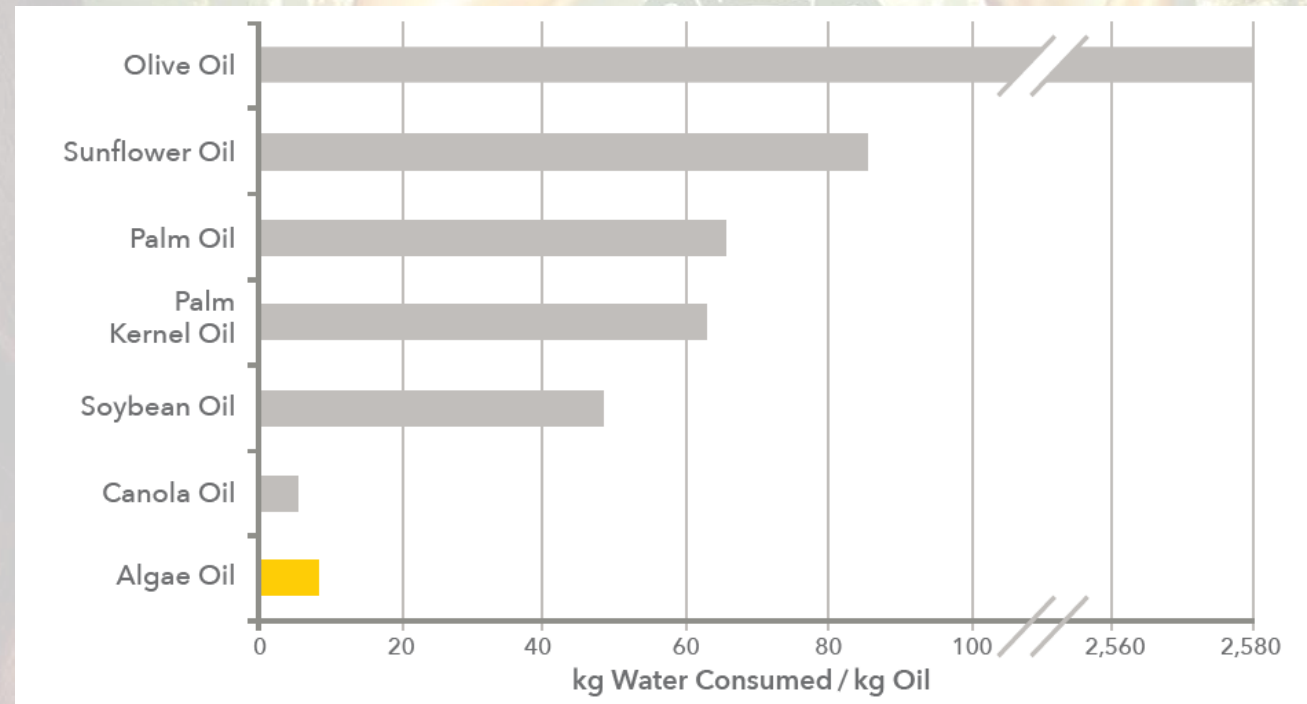
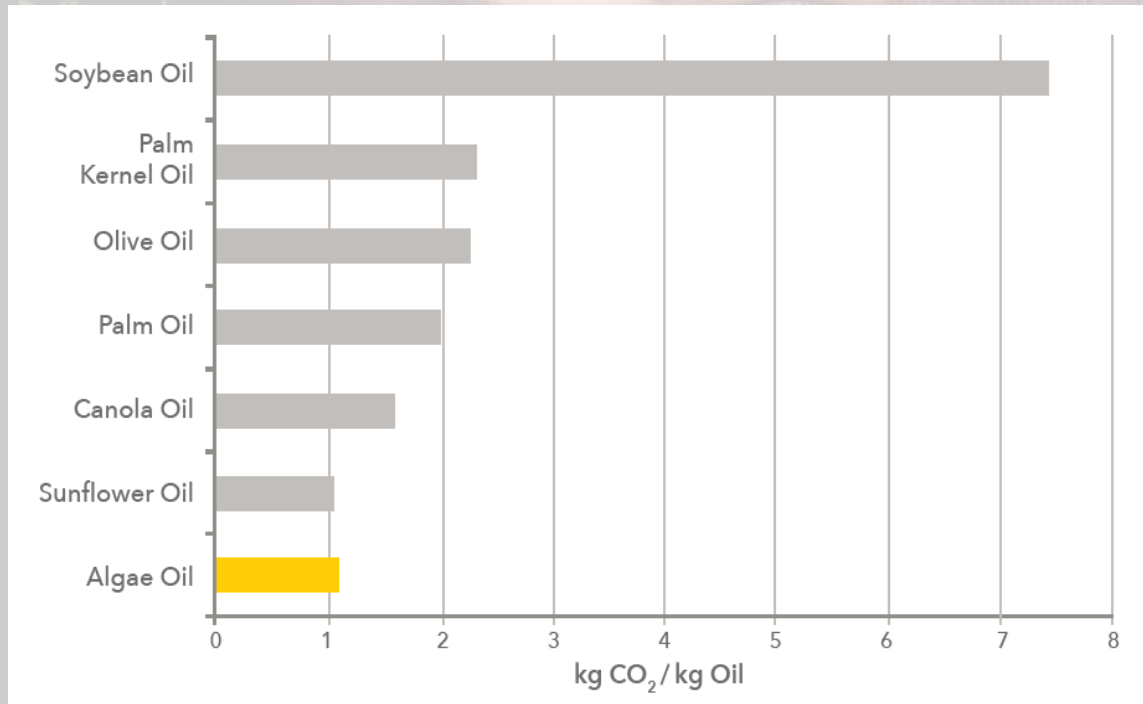
Created by the transformative  
powers of microalgae, a rich bio-oil  
for healthier skin, hair and scalp

**Sustainable down to  
a science**



# AlgaPūr™ HSHO algae oil

A low carbon and low water footprint algae oil produced in Brazil





# Carbopol® Fusion S-20 polymer

## Performance of acrylates copolymer with high sustainability profile



Inherently biodegradable (OECD 301B) with friendly ingredient name



Low C-footprint

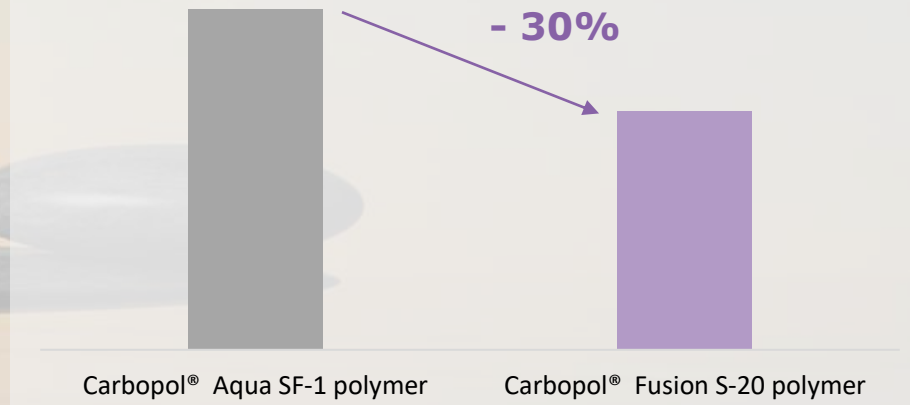


Addresses the 12 Principles of Green Chemistry



Contains starch, a renewable resource with good traceability

### Carbon Footprint



The calculations have been conducted internally using various assumptions. Customers need to assess impact on their finished formulations based on the use rate of each ingredient.

# Phenobio™ subcritical water technology



## Sustainability benefits versus standard extraction process

- **7X** shorter extraction time
- **25%** less feedstock
- No chemical solvent used
- **60%** water savings
- **25%** energy savings
- Compostable waste



**ECO-FRIENDLY  
EXTRACTION  
TECHNOLOGY**



**Thank you for your attention!**



**Creating Holistic  
Partnership**



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